

DATA SHEET

GF 227 WALLMARK® LITE

3.4 MIL MATTE WHITE VINYL CLEAR REPOSITIONABLE WALL ADHESIVE

GF 227 is a 3.4 mil matte white calendared vinyl film. This product has a specially formulated microsphere removable acrylic adhesive backed by a 90# layflat liner. The combination of vinyl and adhesive allows for ease of repositioning the graphic during installation and superior removability of this product from normal wall surfaces. The 90# tight release liner provides excellent stability for processing using standard solvent and UV curable and latex digital inks common to wide format digital printing systems.

| PRODUCT NAME | 227 | |
|---|---|--|
| FILM | | |
| Film Type | White Polymeric Vinyl | |
| Film Thickness (mils/µm) | 3.4 / 86 (+/- 10%) before emboss | |
| Film Weight (gsm) | 120 | |
| Gloss (60°) | ≤ 20 | |
| Opacity (%) | 93 | |
| Tensile Strength (lbs/in) | MD ≥ 3000 / CD ≥ 2600 | |
| Elongation (%) | $MD \ge 90 / CD \ge 150$ | |
| Dimensional Stability (FTM 14) | MD ≤ 0.20 mm / CD ≤ 0.20 mm | |
| ADHESIVE | | |
| Adhesive Type | Emulsion Acrylic | |
| Adhesive Thickness (mils/µm) | 0.9-1.1 / 23-28 | |
| Adhesive Color | Clear | |
| Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min | 0.5 / 2.2 | |
| Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs | 1.0 / 4.4 | |
| LINER | | |
| Liner Weight (#/gsm) | 90 / 145 | |
| Liner Type | White 2-Sided PE-Coated Kraft | |
| Liner Thickness (mils/µm) | 6.7 / 170 | |
| Release Force @ 300" / min (g/2") | 200-250 | |
| PERFORMANCE GUIDANCE | | |
| Application Temperature | ≥ +40 °F | |
| Service Temperature | -40 °F to 200 °F | |
| Shelf Life | 1 year | |
| Storage Temp / Rel. Humidity | 70 °F / 50% | |
| Outdoor Durability | N/A | |
| Indoor Durability | *5 years | |
| Removability | 1 year | |
| RATINGS & CERTIFICATIONS | | |
| Flammability | ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Burning Characteristics of Building Materials) | |

^{*} Indoor durability of material under normal conditions.

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TECHNICAL DATA SHEET

GF 227 - 3.4 MIL MATTE WHITE VINYL CLEAR REPOSITIONABLE WALL ADHESIVE

| PRODUCT SNAPSHOT | APPLICATIONS | INK TYPE |
|---|--|-------------------------------|
| APPLICATION | • POP/RETAIL | • SOLVENT |
| O WET APPLY | • WALL | ECO-SOLVENT |
| • DRY APPLY | O WRAP | • LATEX |
| O LAMINATING | ○ WINDOW | • UV CURABLE |
| O MOUNTING | O FLOOR | • SCREEN (UV) |
| • DIE CUTTABLE | O TRANSLUCENT | • OFFSET (UV) |
| O HOT STAMP | O FLEET | O OFFSET (CONVENTIONAL) |
| O THERMAL DIE | • GENERAL SIGNAGE | |
| • FLATBED CUTTABLE | • INDOOR | |
| SUBSTRATES/SURFACES • SMOOTH PAINTED DRYWALL | OUTDOOR (SHORT TERM)OUTDOOR (LONG TERM) | |
| SMOUIN FAINTED DRYWALL | | |

| FAQS | |
|---|--|
| Is GF 227 just for walls? | GF 227 is designed for wall murals, decals and graphics on most types of smooth painted interior walls. This includes most flat, semi-gloss and gloss paint finishes, but also works great on glass and other smooth surfaces. If applying to new paint, consult the paint manufacturer for proper curing conditions before application. |
| Does GF have any recommendations for surface prep and graphic application? | GF has a great Application Guide document with helpful information about Interior Wall Applications, from preparation and paint to installation and maintenance. You can find it on our website under Resources > Application Guides > GF Interior Wall Application. |
| Are there any concerns with contour cutting letters or decals? | The film, adhesive and liner are great for cutting shapes and letters, as well as for larger posters or decals that are applied to wall surfaces. One potential issue can be with heavy ink saturation or solvent inks where you may need to leave an unprinted border around the prints to prevent edge curling or lifting. Always use the GF ICC Print Profiles when available and follow your printer manufacturer recommendations for off gassing and ink cure prior to cutting. |
| When paneling larger jobs, do I use overlaps or butt-seams with this product? | Overlapping seams with panel jobs are recommended with GF 227. The soft adhesive and thinner film are not ideal for butt-seam applications. Please note that the opacity of this film is ~93% so some minor image/ graphic bleed through at the overlaps is expected. |

For Standard Terms & Conditions: www.generalformulations.com/terms-conditions

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