

DATA SHEET

GF 209AE METROMARK®

3.5 MIL OPAQUE MATTE WHITE TRANSIT VINYL CLEAR REMOVABLE ADHESIVE

GF 209AE MetroMark® is a 3.5 mil matte white polymeric flexible opaque vinyl film coated with a removable acrylic pressure-sensitive adhesive on a 90# air-egress (AE) layflat liner. This film is designed to accept latex, solvent-based inkjet and UV curable inks common to wide format digital printing systems and can be sheeted for screen printing. The 90# AE liner offers excellent product layflat in a variety of ambient conditions, along with ease of application of large format graphics. GF 209AE is designed for temporary applications including product markings, point-of-purchase decals, transportation advertising systems, and tri-vision indoor/out-door billboard displays. GF 209AE will conform to simple curves and has excellent hiding characteristics for multi-layered graphics. The adhesive formulation allows for install on glass and OEM painted metal with a surface temperature of 20°F.

PRODUCT NAME	209AE	
FILM		
Film Type	Opaque White Polymeric Vinyl	
Film Thickness (mils/µm)	3.5 / 89 (+/- 10%)	
Film Weight (gsm)	130	
Gloss (60°)	≤20	
Opacity (%)	99	
Tensile Strength (lbs/in)	$MD \ge 3500 / CD \ge 2500$	
Elongation (%)	$MD \ge 90 / CD \ge 200$	
Dimensional Stability (FTM 14)	$MD \le 0.50 \text{ mm} / CD \le 0.40 \text{ mm}$	
ADHESIVE		
Adhesive Type	Emulsion	
Adhesive Thickness (mils/µm)	0.8-1.0 / 20-25	
Adhesive Color	Clear	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	1.0-1.5 / 4.4-6.6	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	1.3-1.8 / 5.7-7.9	
LINER		
Liner Weight (#/gsm)	90 / 145	
Liner Type	White 2-Sided PE Coated Kraft Air Egress	
Liner Thickness (mils/µm)	6.7 / 170	
Release Force @ 300" / min (g/2")	30-50	
PERFORMANCE GUIDANCE		
Application Temperature	≥ +20 °F	
Service Temperature	-40 °F to 200 °F	
Shelf Life	1 year	
Storage Temp / Rel. Humidity	70 °F / 50%	
Outdoor Durability	5 years	
Removability (under normal conditions)	1 year	
RATINGS & CERTIFICATIONS		
Flammability	ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Burning Characteristics of Building Materials)	

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TECHNICAL DATA SHEET

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
APPLICATION	• POP/RETAIL	• SOLVENT
O WET APPLY	• WALL	• ECO-SOLVENT
• DRY APPLY	• WRAP (SIMPLE CURVES)	• LATEX
O LAMINATING	O WRAP (COMPLEX CURVES)	• UV CURABLE
• DIE CUTTABLE	• WINDOW	• SCREEN
O HOT STAMP	O FLOOR	• OFFSET (UV CURABLE)
O THERMAL DIE	O TRANSLUCENT	OFFSET (CONVENTIONAL)
• FLATBED CUTTABLE	O FLEET	
SUBSTRATES OEM PAINTED METAL PAINTED ALUMINUM STAINLESS STEEL GLASS	TRANSITGENERAL SIGNAGEOUTDOOR	

FAQS	
Is GF 209AE MetroMark [®] Transit Approved?	Yes. MetroMark® is an approved and specified material for multiple transit-related applications including King/Queen/Tail bus advertisements, opaque removable graphics, and layered poster graphics.
Can GF 209AE be used as a wrap film?	MetroMark® is conformable film that can go around simple curved surfaces. The adhesive system is strong enough to hold your graphic in place, but robust enough to remove cleanly.
Can you put GF 209AE over the top of existing graphics?	Yes. GF 209AE is opaque and can be layered on top of existing graphics. These films can be used for one, two and three sheet subway advertising posters, architectural signage, commercial-retail signage, industrial identification decals, safety decals, point-of-purchase graphics and other decals requiring extended life. Keep in mind, adhesive vinyl products can bond with other vinyl materials and might not allow MetroMark® to be removed cleanly from other graphics.
Should MetroMark® be laminated?	Although it is not necessary to laminate MetroMark®, you may choose to do so depending upon what type of abrasion and or cleaning detergents the graphics will encounter. GF 100 series overlaminates are recommended in those situations.

For Standard Terms & Conditions: www.generalformulations.com/terms-conditions

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