

**TECHNICAL
DATA
SHEET**

GF 401

3.0 MIL LUSTRE CLEAR UV LAMINATE CLEAR PERMANENT ADHESIVE

GF 401 is a 3.0 mil lustre clear UV pressure sensitive vinyl laminate that offers resistance to ultraviolet degradation with a permanent acrylic adhesive on a smooth 53# liner. This calendared PVC laminate also protects graphics from abrasion and moisture. GF 401 is best applied by the cold laminating process without the addition of heat and is designed to protect digital and screen printed images for exhibit and display graphics. GF 401 can be used in most instances where an overlay with a lustre finish is required on interior or exterior applications.

PRODUCT NAME	401
FILM	
Film Type	Clear Intermediate Vinyl
Film Thickness (mils/ μ m)	3.0 / 76 (+/- 10%)
Film Weight (gsm)	95
Gloss (60°)	30-50
Opacity (%)	N/A
Tensile Strength (psi)	MD \geq 4000 / CD \geq 3600
Elongation (%)	MD \geq 225 / CD \geq 250
Dimensional Stability (FTM 14)	MD \leq 1.20 mm / CD \leq .80 mm
ADHESIVE	
Adhesive Type	Emulsion Acrylic
Adhesive Thickness (mils/ μ m)	0.8-1.1 / 20-28
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	2.8 / 12
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	4.5 / 20
LINER	
Liner Weight (#/gsm)	53 / 86
Liner Type	White PE-Coated 1 side Kraft
Liner Thickness (mils/ μ m)	3.5 / 89
Release Force @ 300" / min (g/2")	10-40
PERFORMANCE GUIDANCE	
Application Temperature	\geq +40 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	1 year
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	Up to 5 years

TECHNICAL DATA SHEET

GF 401 - 3.0 MIL LUSTRE CLEAR UV LAMINATE CLEAR PERMANENT ADHESIVE

PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<p>APPLICATION</p> <ul style="list-style-type: none"> <input type="radio"/> WET APPLY <input checked="" type="radio"/> DRY APPLY <input checked="" type="radio"/> LAMINATING <input type="radio"/> MOUNTING <input checked="" type="radio"/> DIE CUTTABLE <input type="radio"/> HOT STAMP <input type="radio"/> THERMAL DIE <input checked="" type="radio"/> FLATBED CUTTABLE 	<ul style="list-style-type: none"> <input checked="" type="radio"/> POP/RETAIL <input type="radio"/> WALL <input type="radio"/> WRAP <input type="radio"/> WINDOW <input type="radio"/> FLOOR <input checked="" type="radio"/> TRANSLUCENT <input checked="" type="radio"/> TRANSIT (FLAT/SIMPLE) <input checked="" type="radio"/> GENERAL SIGNAGE <input checked="" type="radio"/> OUTDOOR (LONG TERM) 	<ul style="list-style-type: none"> <input type="radio"/> SOLVENT <input type="radio"/> ECO-SOLVENT <input type="radio"/> LATEX <input type="radio"/> UV CURABLE <input type="radio"/> SCREEN <input type="radio"/> OFFSET (UV CURABLE) <input type="radio"/> OFFSET (CONVENTIONAL)
<p>SUBSTRATES</p> <ul style="list-style-type: none"> <input type="radio"/> OEM PAINTED METAL <input type="radio"/> PAINTED ALUMINUM <input type="radio"/> STAINLESS STEEL <input type="radio"/> FIBERGLAS <input type="radio"/> ACRYLIC 		

FAQS	
Can GF 401 laminate be used on any kind of vehicle graphics?	No. GF 401 is ideal for flat or very slight curves. In the cases of vehicles, it is best to use a conformable, long-term laminate that matches the specifications of the wrap (print) vinyl used. 400 Series laminates are not meant to be stretched or to conform.
Will a Calendered laminate like GF 401 work on a Cast print vinyl?	No. You can apply a cast laminate to a calendered vinyl, but you should never put a calendered laminate on a cast vinyl. They must be of a similar construction so that over time they shrink at the same rate to avoid delamination.