

**TECHNICAL  
DATA  
SHEET**

# GF 402

## 3.0 MIL MATTE CLEAR UV LAMINATE CLEAR PERMANENT ADHESIVE

GF 402 is a 3.0 mil matte clear UV pressure sensitive vinyl laminate that offers resistance to ultraviolet degradation with a permanent acrylic adhesive on a smooth 53# liner. This calendered PVC laminate also protects graphics from abrasion and moisture. GF 402 is best applied by the cold laminating process without the addition of heat and is designed to protect digital and screen printed images for exhibit and display graphics. GF 402 can be used in most instances where an overlay with a matte finish is required on interior or exterior applications.

PRODUCT NAME	402
<b>FILM</b>	
Film Type	Clear Intermediate Vinyl
Film Thickness (mils/ $\mu$ m)	3.0 / 76 (+/- 10%)
Film Weight (gsm)	95
Gloss (60°)	≤20
Opacity (%)	N/A
Tensile Strength (psi)	MD ≥ 4000 / CD ≥ 3600
Elongation (%)	MD ≥ 225 / CD ≥ 250
Dimensional Stability (FTM 14)	MD ≤ 1.20 mm / CD ≤ .80 mm
<b>ADHESIVE</b>	
Adhesive Type	Emulsion Acrylic
Adhesive Thickness (mils/ $\mu$ m)	0.8-1.1 / 20-28
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	2.8 / 12
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	4.5 / 20
<b>LINER</b>	
Liner Weight (#/gsm)	53 / 86
Liner Type	White PE-Coated 1 side Kraft
Liner Thickness (mils/ $\mu$ m)	3.5 / 89
Release Force @ 300" / min (g/2")	10-40
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	≥ +40 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	1 year
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	Up to 4 years

# TECHNICAL DATA SHEET

## GF 402 - 3.0 MIL MATTE CLEAR UV LAMINATE CLEAR PERMANENT ADHESIVE

PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<p><b>APPLICATION</b></p> <ul style="list-style-type: none"> <li><input type="radio"/> WET APPLY</li> <li><input checked="" type="radio"/> DRY APPLY</li> <li><input checked="" type="radio"/> LAMINATING</li> <li><input type="radio"/> MOUNTING</li> <li><input checked="" type="radio"/> DIE CUTTABLE</li> <li><input type="radio"/> HOT STAMP</li> <li><input type="radio"/> THERMAL DIE</li> <li><input checked="" type="radio"/> FLATBED CUTTABLE</li> </ul>	<ul style="list-style-type: none"> <li><input checked="" type="radio"/> POP/RETAIL</li> <li><input type="radio"/> WALL</li> <li><input type="radio"/> WRAP</li> <li><input type="radio"/> WINDOW</li> <li><input type="radio"/> FLOOR</li> <li><input checked="" type="radio"/> TRANSLUCENT</li> <li><input checked="" type="radio"/> TRANSIT (FLAT/SIMPLE)</li> <li><input checked="" type="radio"/> GENERAL SIGNAGE</li> <li><input checked="" type="radio"/> OUTDOOR (LONG TERM)</li> </ul>	<ul style="list-style-type: none"> <li><input type="radio"/> SOLVENT</li> <li><input type="radio"/> ECO-SOLVENT</li> <li><input type="radio"/> LATEX</li> <li><input type="radio"/> UV CURABLE</li> <li><input type="radio"/> SCREEN</li> <li><input type="radio"/> OFFSET (UV CURABLE)</li> <li><input type="radio"/> OFFSET (CONVENTIONAL)</li> </ul>
<p><b>SUBSTRATES</b></p> <ul style="list-style-type: none"> <li><input type="radio"/> OEM PAINTED METAL</li> <li><input type="radio"/> PAINTED ALUMINUM</li> <li><input type="radio"/> STAINLESS STEEL</li> <li><input type="radio"/> FIBERGLAS</li> <li><input type="radio"/> ACRYLIC</li> </ul>		

### FAQS

Can GF 402 laminate be used on any kind of vehicle graphics?	No. GF 402 is ideal for flat or very slight curves. In the cases of vehicles, it is best to use a conformable, long-term laminate that matches the specifications of the wrap (print) vinyl used. 400 Series laminates are not meant to be stretched or to conform.
Will a Calendered laminate like GF 402 work on a Cast print vinyl?	No. You can apply a cast laminate to a calendered vinyl, but you should never put a calendered laminate on a cast vinyl. They must be of a similar construction so that over time they shrink at the same rate to avoid delamination.